

# GMC Roofing & Building Paper Products, INC.

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## **Material Safety Data Sheet** **Type 15 & Type 30 ASTM**

### A. Description

This specification covers asphalt-saturated organic felts, with or without perforations.

### B. Classification:

1. Asphalt-saturated felts covered by this specification are of two types:
  - a. Type 1-Commonly called Type 15 asphalt felt.
  - b. Type 2-Commonly called Type 30 asphalt felt.

### C. Materials and Manufacturing:

1. In the process of manufacturing a single thickness of dry felt shall be saturated with an asphalt saturant.
2. The felt shall be produced principally from organic fibers. The surface of the felt shall be uniform and relatively smooth. Upon splitting or tearing on the bias, the felt shall appear reasonably free of lumps or particles of foreign substances.

### D. Physical Requirements:

1. The Material shall conform to the physical requirements prescribed in Table 1 and dimensions and masses prescribed in Table 2.
2. The finished product shall not crack nor be so sticky as to cause tearing or other damage upon being unrolled at temperatures between 10 and 60 degrees C (50 and 140 degrees F.).
3. Perforated felts shall conform to the same requirements as the plain type but shall also have uniformly spaced perforations.

### E. Workmanship, Finish and Appearance:

1. The felt shall be thoroughly and uniformly saturated, and shall show no unsaturated spots at any point upon cutting 50 mm (2 in.) wide strips at random across the entire sheet and splitting them open for their full length.
2. The surface of the felt shall not be coated or covered with talc or other substances that could tend to interfere with adhesion between the felt and plying cement or bitumen.

# GMC Roofing & Building Paper Products, INC.

3. The finished material shall be free of visible external defects, such as holes, ragged or untrue edges, breaks, cracks, tears, protuberances and indentations, except for intentionally provided perforations and the associated protuberances.

F. Inspection:

1. Inspection of the material shall be agreed upon between the purchaser and the supplier as part of the purchase contract.

G. Rejection and Resubmittal:

1. Failure to conform to any of the requirements prescribed in this specification shall constitute grounds for rejection. In case of rejection, the supplier shall have the right to reinspect the lot after removal of those packages not conforming to the requirements.

H. Packaging and Marketing:

1. The rolls shall be securely wrapped or banded in a substantial grade of paper which completely encircles the face of the roll in a manner that will prevent slipping.
2. No roll shall contain more than two pieces, and no more than 3% of the rolls in any lot shall contain two pieces.
3. Unless otherwise specified, each package shall be plainly marked with the manufacture's name, brand name, and type of bitumen if not evident in the label name of product.

**Table 1 Physical Requirements of Asphalt-Saturated Roofing Felt**

	<b>Type 1</b>	<b>Type 2</b>
Average breaking strength, min.		
Kn/m (1bf/in.) of width:		
With fiber grain	5.25(30)	7.00(40)
Across fiber grain	2.63(15)	3.50(20)
Pliability at 25 degrees C(77D.F.)		
The ten strips tested shall not crack when bent 90 degrees a uniform speed over a rounded corner of:	12.7mm(1/2-in.) radius	19.1-mm(3/4-in.) radius
Loss on heating at 105 degrees C(221 degrees F.) for 5 h. max.%	4	4

# GMC Roofing & Building Paper Products, INC.

## Table 2 Dimensions and Masses of Asphalt-Saturated Felt

	Type 1	Type 2
Width of roll, mm(in.)	914(36)+0.7% or as agreed by purchaser and seller	914(36)+0.7% or as agreed by purchaser and seller
Area of roll min.m 2 (or ft2)	20.07(216) or 40.14(432)	20.07(216)
Moisture max, %	To be determined	
Net mass of saturated felt, min. g/m2 (lb/100 ft2)	9.25	18.5
Mass of saturant, min. g/m2 (lb/100 ft2)B	5.0	10
Mass of desaturated felt, min. g/m2 (lb/100 ft2)	4.25	8.5
Ash, max. %	10.0	10.0
Perforated felt, avg. area of individual hole, max. mm2 (in.2)	32(0.05)	
Average venting area, min.%	0.1	

### Reactivity Data

<b>Stability</b>	Stable
<b>Conditions To Avoid</b>	Excessive heat approaching flash point
<b>Materials To Avoid</b>	Oxidizing agent, strong acids
<b>Hazardous Decomposition</b>	CO x, SO x, NOx, sulphur compounds, smoke on combustion
<b>Hazardous Polymerization</b>	Not known to happen

### Environmental and Disposal Information

Product as produced is in solid state. For disposal use standard approved waste disposal procedures. If product has been affected by heat or fire and asphalt in fluid state has been released from, the product then, allow to cool and solidity. Break it up and collect in appropriate containers such as drums. Dispose of it through approved waist disposal method such as landfill, etc.

### Health Hazard Data

This manufactured product as protected and when used under ambient conditions poses no health hazard.

However, if the product is heated beyond 200 or if it catches fire, then, the major constituent asphalt (bitumen) will emanate slightly toxic fumes. Method asphalt (bitumen from the product could act as fuel and contribute to a fire.

# GMC Roofing & Building Paper Products, INC.

<b>Toxicity Data</b>	The International Agency for Research on Cancer states that there is inadequate evidence that bitumen's alone are carcinogenic to humans.
<b>Effects of Overexposure/Inhalation</b>	Fumes from hot asphalt cause nausea, headache, dizziness
<b>Skin and Eyes</b>	Hot asphalt burns skin and eyes. Prolonged or repeated skin contact may cause dermatitis.

## Hazardous Ingredients

### Physical Data

<b>1. Physical State</b>	Solid (asphalt coated, surfaced sheets).
<b>2. Odor and Appearance</b>	Slight petroleum order-sheet forms. Colored mineral granules/white talk or sand covered. Blackish (asphaltic) colors also.
<b>3. Specific Gravity</b>	1.8 to 2.5
<b>4. Boiling Point</b>	Not applicable
<b>5. Vapor Pressure</b>	Not applicable
<b>6. Solubility in Water</b>	Not applicable

### Fire and Explosion Data

<b>Flash Point (Method Used = COC)</b>	Minimum 265 c (approx.)
<b>Flammable Limits in Air (% by Volume)</b>	Unknown
<b>Auto-Ignition Temperature</b>	370-480 c (approx.)
<b>Fire and Explosion Hazards</b>	Addition of water or foam may cause frothing. Flammable gas emitted on heating.
<b>Extinguishing Media</b>	Water spray, dry chemical, carbon dioxide for small fires.
<b>Firefighting Procedures</b>	Use water spray to cool fire-exposed containers and as a protective screen. Do not point solid water directly into burning asphalt to avoid spreading. Self-contained breathing apparatus should be worn to protect against possible release of hydrogen sulphide and sulphur dioxide if material is burning.
<b>Ingestion</b>	Ingestion is unlikely
<b>Note:</b>	Under extreme heat, product may liberate hot fluid asphalt.

# GMC Roofing & Building Paper Products, INC.

## First Aid

### Emergency and First Aid Procedures Information

<b>Skin</b>	For hot asphalt splash, cool part by water immersion or shower. Do not attempt removal of asphalt but split longitudinally if circumferential to avoid tourniquet effect. For skin soiling without underlying burn, cleanse with mineral oil followed by soap and water. Use olive oil in vicinity of eyes.
<b>Eyes</b>	Copious warm water flush – 15 minutes. Physician assessment if eyes are inflamed. Cleanse soiling with olive oil.
<b>Inhalation</b>	Evacuate to fresh air. Apply Cardio pulmonary Resuscitation if required, physician assessment mandatory.
<b>Ingestion</b>	Not applicable

### Handling Precautions

For product as produced no special protection is essential other than wearing gloves to protect hands from physical scratches or asphaltic stains.

### Additional Information

For product as produced and used, no special procedures of safety are essential. Should product catch fire through external source, remain upwind of fire. Avoid skin and eye contact, avoid inhalation of fumes.